

2

02

CONCEALED CONNECTORS



# CONCEALED CONNECTORS

## (Invisible connectors)

### TOP UV CONCEALED CONNECTORS

- Invisible dovetail connection
  - Safety catch
  - Optimised hole pattern
  - For loading in 4 load directions
  - Quick assembly of secondary beams
  - Conical dovetail guide pulls together
  - Milling radii
- up to 72 kN**



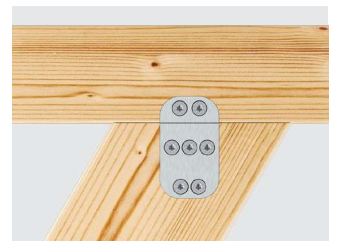
Basics of statics **from page 68** / Products & statics **from page 66**

### CONCEALED CONNECTORS TOP OV

„Simple and ingenious“

More flexibility in connection technology

- **In the factory:** Simply mill out the connection form or attach and mount on the secondary beam with a maximum of 4 tensile and 2 pressure screws.
  - **On the building site:** Insert the secondary beam in the recess of the main beam or only place it down. Turn 2 pressure screws into the main beam/support.
- up to 27 kN**



Basics of statics **from page 84** / Products & statics **from page 82**

### BEAM HANGER

- Connection to timber, concrete and masonry
  - Type alu combi without holes for rod dowels. By drilling through the secondary beam and connector, you receive a connection with a perfect fit.
  - Type alu SD 12 and SD 16 with assembly fix tab.
- up to 258 kN**



Basics of statics **from page 90** / Products & statics **from page 88**

### INTEGRAL CONNECTORS

- GH integral connectors type M, 2- and 4-row with assembly fix tab for concealed connections with connections between the main/secondary beam and connections to the columns. For both versions, the secondary beam with pre-fitted rod dowel is suspended in the assembly fix tab.
  - 2-row integral connectors with embossed reinforcement studs. This gives you the necessary accuracy of fit and the same slot width as with a 4-row integral connector.
  - 4-row integral connections with even higher load-bearing capacities!
- up to 58 kN**



Basics of statics **from page 90** / Products & statics **from page 88**

# CONCEALED CONNECTORS

## 2 ASSORTMENT

|                                      |                                                                                     |                                                                                     |                                                                                     |                                                                                       | Basics<br>Statics &<br>Diagrams<br>from page                                                                                                                            | Products &<br>Statics<br>from page |
|--------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------|
| TOP UV CONNECTORS TIMBER/TIMBER      |    |    |    |    |                                                                                      | 65 66                              |
| TOP UVB CONNECTORS TIMBER/CONCRETE   |    |    |    |    |                                                                                      | 65 / 68 78                         |
| TOP OV CONNECTORS                    |    |    |    |    |                                                                                      | 65 / 84 82                         |
| BEAM HANGER TYPE ALU COMBI           |    |    |    |    |   | 65 / 90 88                         |
| BEAM HANGER TYPE ALU COMBI SD 12     |    |    |    |    |   | 65 / 90 88                         |
| BEAM HANGER TYPE ALU COMBI SD 16     |    |    |    |    |   | 65 / 90 88                         |
| INTEGRAL CONNECTOR 2-ROW TYPE M      |   |   |   |   |                                                                                     | 65 / 90 88                         |
| INTEGRAL CONNECTOR 4-ROW TYPE M      |  |  |  |  |                                                                                    | 65 / 90 88                         |
| INTEGRAL CONNECTOR ANGLED CONNECTION |                                                                                     |                                                                                     |  |  |                                                                                    | 102                                |



CE symbol



Steel with indication of the steel quality and galvanisation



Aluminium



Timber/timber connection



Timber/concrete-connection

**Usage class 1**

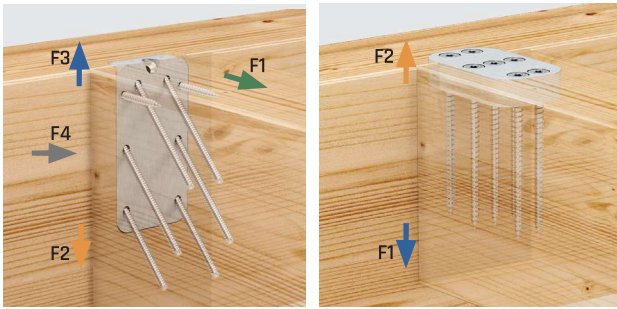
Moisture content in the building materials that corresponds to a temperature of 20° C and a relative humidity of the ambient air that only exceeds a value of 65% for a few weeks per year, e.g. in the case of buildings that are closed on all sides and heated. Comment: In UC 1, the average moisture content of most softwoods does not exceed 12 %.

**Usage class 2**

Moisture content in the building materials that corresponds to a temperature of 20° C and a relative humidity of the ambient air that only exceeds a value of 85% for a few weeks per year, e.g. in the case of open buildings covered by a roof. Comment: In UC 2, the average moisture content of most softwoods does not exceed 20 %.

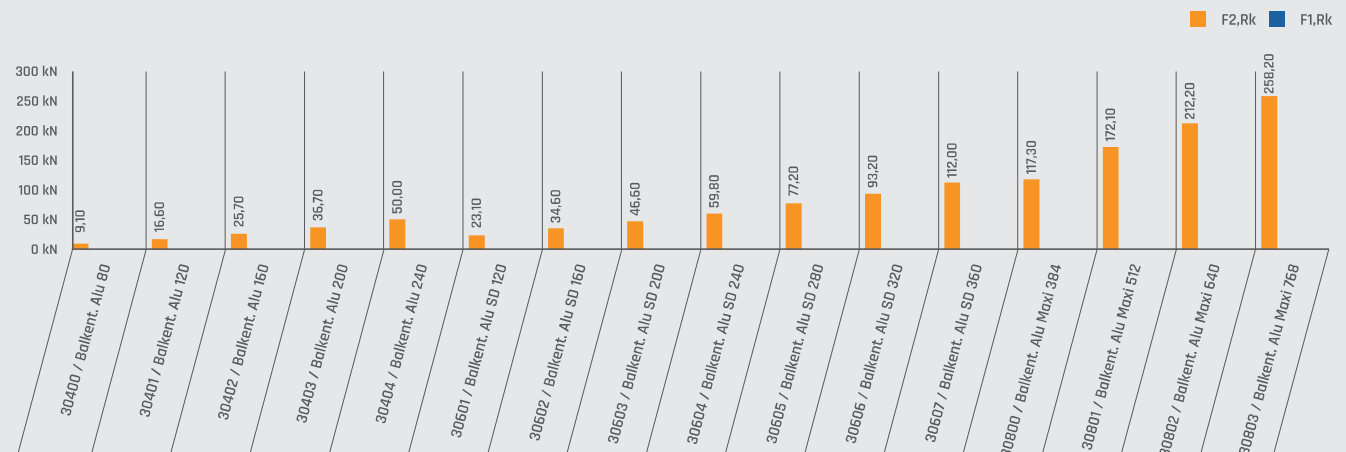
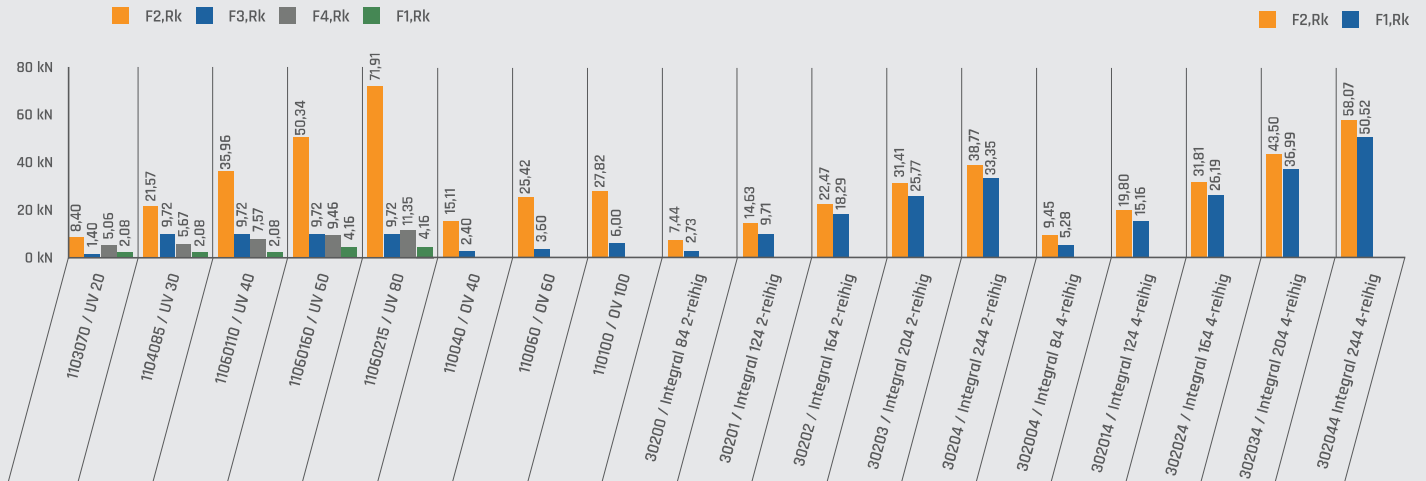
**Usage class 3**

Includes climatic conditions that lead to higher moisture contents than in UC 2, e.g. structures that are exposed to the weather without protection. Eurocode 5 / DIN EN 1995-1-1 section 2.3.1.3



# CONCEALED CONNECTORS

## STATICS DIAGRAM 2



# TOP OV CONNECTORS

## 2 TECHNICAL FEATURES

### Geometry

|      |                         |
|------|-------------------------|
| W(B) | Width (mm)              |
| H    | Height (mm)             |
| T(S) | Material thickness (mm) |

### Tables

|          |                                                      |
|----------|------------------------------------------------------|
| $n_{HT}$ | Number of holes in main beam                         |
| $n_{NT}$ | Number of holes in secondary beam                    |
| $n_v$    | Number of connecting elements for full screw fitting |
| HT       | Main beam                                            |
| NT       | Secondary beam                                       |
| $H_{HT}$ | Minimum height of main beam                          |
| $B_{HT}$ | Minimum width of main beam                           |
| $H_{NT}$ | Minimum height of secondary beam                     |
| $B_{NT}$ | Minimum width of secondary beam                      |

### Timber connecting element

|                                                                                   |                                |
|-----------------------------------------------------------------------------------|--------------------------------|
| $\emptyset$ [mm]                                                                  | Diameter of connecting element |
| L [mm]                                                                            | Length of connecting element   |
|  | Grain direction of component   |

### Force directions

|                |                                             |
|----------------|---------------------------------------------|
| $F_{Z,G,Rk}$ ↓ | Pressure load directly downward (main load) |
| $F_{Z,t,Rk}$ ↑ | Upwards directed, lifting load              |



User video  
for our TOP OV connectors



### Aluminium



#### Usage class 1

Moisture content in the building materials that corresponds to a temperature of 20° C and a relative humidity of the ambient air that only exceeds a value of 65% for a few weeks per year, e.g. in the case of buildings that are closed on all sides and heated. Comment: In UC 1, the average moisture content of most softwoods does not exceed 12 %.



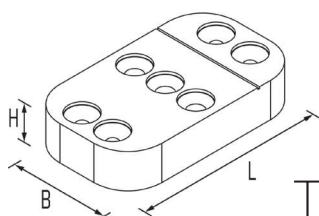
#### Usage class 2

Moisture content in the building materials that corresponds to a temperature of 20° C and a relative humidity of the ambient air that only exceeds a value of 85% for a few weeks per year, e.g. in the case of open buildings covered by a roof. Comment: In UC 2, the average moisture content of most softwoods does not exceed 20 %.



#### Usage class 3

Includes climatic conditions that lead to higher moisture contents than in UC 2, e.g. structures that are exposed to the weather without protection. Eurocode 5 / DIN EN 1995-1-1 section 2.3.1.3



## TOP OV CONNECTORS

## TIMBER/TIMBER

2

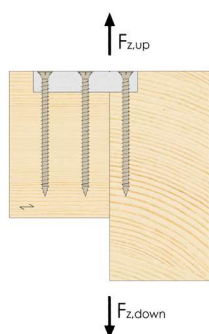
| Timber / Timber |                 |                 |     |                                  |   |    |                                 |    |                 |         |        |        |    |
|-----------------|-----------------|-----------------|-----|----------------------------------|---|----|---------------------------------|----|-----------------|---------|--------|--------|----|
| Art. No.        | Type            | Dimensions [mm] |     |                                  |   |    | nH                              | nN | B <sub>NT</sub> | EAN     | Weight | Pallet | PU |
|                 |                 | W(B)            | x   | L                                | x | H  |                                 |    |                 | 4019346 | kg     |        |    |
| 110040          | OV 40           | 40              | x   | 104                              | x | 20 | 1                               | 3  | 60              | 017692  | 0.200  | 480    | 10 |
| 110060          | OV 60           | 60              | x   | 104                              | x | 20 | 2                               | 5  | 80              | 017708  | 0.304  | 480    | 10 |
| 110100          | OV 100          | 100             | x   | 104                              | x | 20 | 2                               | 6  | 120             | 017722  | 0.537  | 480    | 10 |
| Art. No.        | Dimensions [mm] |                 |     | Minimum height of secondary beam |   |    |                                 |    |                 |         |        |        |    |
|                 | Ø               | x               | L   | OV applied H <sub>min [mm]</sub> |   |    | OV inlaid H <sub>min [mm]</sub> |    |                 |         |        |        |    |
| 110120          | 8,0             | x               | 120 | 130                              |   |    | 150                             |    |                 |         |        |        |    |
| 110160          | 8,0             | x               | 160 | 170                              |   |    | 190                             |    |                 |         |        |        |    |
| 110200          | 8,0             | x               | 200 | 210                              |   |    | 230                             |    |                 |         |        |        |    |

nH = number of connectors in the main beam

nN = maximum number of connecting elements in the secondary beam

B<sub>NT</sub> = minimum width of secondary beam

## Load directions



## Proof of load capacity

See statics table. For more detailed information on design, see ETA-12/0171

## Proof of load capacity

The pressure load-bearing capacity of the screws (OV pressure screws) is limited depending on the diameter. This limit is lower than the tensile load capacity (OV tension screws).

The load-bearing capacity for buckling is a pure steel component and is therefore not dependent on the KLED. In the design situation, the thread load-bearing capacity is always lower than the buckling load-bearing capacity (k<sub>mod</sub>). With the characteristic load-bearing capacity, buckling is already decisive with shorter screws.

## General information

One-sided connection

The main beam must be secured against twisting.

The load capacities in the table apply to timbers with a characteristic raw density of  $\rho_k$  at least 350 kg/m<sup>3</sup>. For timber with a high raw density, the values in the table can be used to be on the safe side.

| Timber / Timber |        |      |     |    |                 |                 |                          |       |       |       |
|-----------------|--------|------|-----|----|-----------------|-----------------|--------------------------|-------|-------|-------|
| Art. No.        | Type   | W(B) | L   | H  | n <sub>HT</sub> | n <sub>NT</sub> | GH VG screw 8.0 x L [mm] |       |       |       |
|                 |        |      |     |    |                 |                 | 120                      | 160   | 200   |       |
| 110040          | OV 40  | 40   | 104 | 20 | 1               | 3               | F <sub>Z,c,Rk</sub>      | 10,06 | 13,62 | 15,11 |
|                 |        |      |     |    |                 |                 | F <sub>Z,t,Rk</sub>      | 2,40  | 2,40  | 2,40  |
| 110060          | OV 60  | 60   | 104 | 20 | 2               | 5               | F <sub>Z,c,Rk</sub>      | 15,10 | 20,44 | 25,42 |
|                 |        |      |     |    |                 |                 | F <sub>Z,t,Rk</sub>      | 3,60  | 3,60  | 3,60  |
| 110100          | OV 100 | 100  | 104 | 20 | 2               | 6               | F <sub>Z,c,Rk</sub>      | 20,13 | 27,25 | 27,82 |
|                 |        |      |     |    |                 |                 | F <sub>Z,t,Rk</sub>      | 6,00  | 6,00  | 6,00  |